

IN THE SPECIFICATION:

Please amend the paragraph that begins on page 35, line 16 as follows:

All Figs. 2A-**12H, 12J-12K, 13A-13H, and [[to]]13J** are diagrammatic and not-to-scale sequential cross-sections through the stages of the above method variants 1.1 to 6, respectively. Figs. 14 A and B are partial [[are]] cross-sections through a stressed skin suction deck and Figs. 14C and D are plan views illustrating the use of a stressed skin suction deck in applying decals to a sheet of substrate material. **FIG. 15 is a perspective view of a design imaged onto a glass candle surround.**

Please amend the paragraph that begins on page 47, line 18, as follows:

It should also be understood that the methods are not restricted to flat substrates, for example they may be applied to the curved windscreens of cars and other vehicles or glass holloware or other curved substrates. For example, as shown in FIG. 15, any of the methods of printing with ceramic ink may be used or adapted to image a glass prism **62** of annular cross section such as may be used to surround a candle **66** or other light source. The imaging surface of the glass substrate may be internal or external. The image may be a conventional image, for example an opaque or translucent design of a flower or herb used in aromatherapy. This glass candle surround may be made into a vision control panel according to GB 2 165 292, for example having a design facing inwards on a silhouette pattern which is black facing outwards, so that the candle flame illuminates the design, for example of a cartoon character such as a rabbit **64** apparently warming its hands by the heat of the candle flame, while the candle and flame remain clearly seen from outside. Alternatively the design could be facing outwards only, so that the design and the candle flame can be seen together, providing there is adequate ambient lighting to see the design. Alternatively, there may be one design facing outwards and one design facing inwards. Alternatively, the vision control panel can be according to PCT/GB97/00020, having a translucent base pattern so that the design is at least in part illuminated by the candle flame but the flame is clearly visible through the design immediately in the line of sight of the flame.